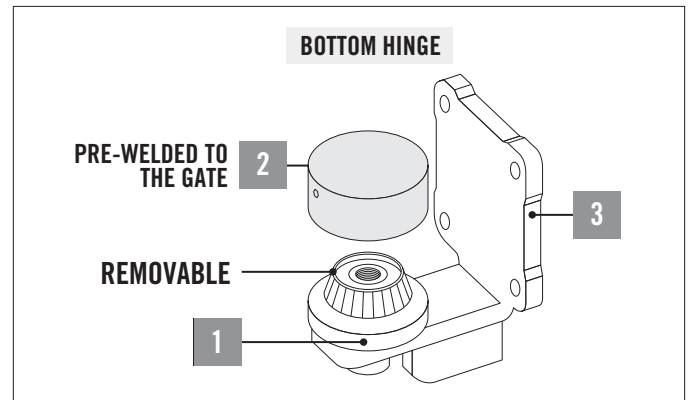
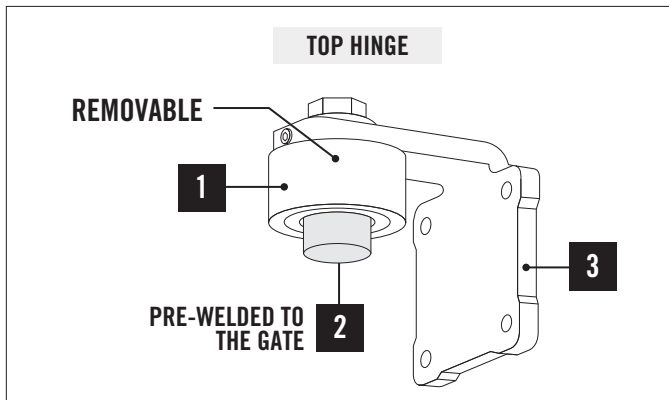


REPEAT THE SAME INSTRUCTIONS FOR BOTH THE TOP AND BOTTOM HINGES.

Note: Your gate(s) will be provided to you with the Top **2** & Bottom **2** pre-welded to the gate.



1. Start with placing Bottom Hinge **3** on the post at the desired height (Fig. 1). Weld or bolt in place.
Note: Before deciding on final height, take into consideration winter snow clearing, pets, or if gates will swing into an elevation change.

2. Using a laser or line level, confirm the location of the second Bottom Hinge on the opposite post.
3. Then starting with one gate leaf, place the Bottom bearing, rubber washer and bearing steel sleeve into the bearing housing **1**. Then attach it to the Bottom Hinge **3** with the bolt supplied (Fig. 2).

Then place the Top bearing into the bearing housing **1** and attach it using the bolt provided to the Top Hinge **3**.

4. With some help, lift the gate onto the Bottom Hinge. On the opposite side of the hinges you can use a jack to elevate the gate into position until the top bracket presses firmly against the post (Fig. 3).

Ensure gate is level on the post. Then, weld Top **3** in place.

5. Repeat these steps for the second gate leaf (Fig. 4).

For extra adjustment, there is a small set screw in the Top Hinge that can be adjusted in or out.

